FORM D

01510

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

FORM D

OCT 1 8 2004

RECD S.E.O.

1086

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR
UNIFORM LIMITED OFFERING EXEMPTION

	04047476	
	SEC USE ONLY	
Prefix		Serial
	DATE RECEIVED	
	1 1	

Name of Offering	check if this is an am	endment and name h	has changed, and inc	dicate change.			•	^
Issuance of Secured	Convertible Promissor	Notes and Warran	ts (and the underly	ring preferred and	common iss	ued upon	conversió	n thereof)
Filing Under (Check b	oox(es) that apply):	□ Rule 504	□ Rule 505	Rule 506	☐ Section	on 4(6)	ULOE	
Type of Filing:	☑ New Filing	☐ Amendment				y ^{te}	a L	THE DAY
		A. BA	SIC IDENTIFICATION	N DATA		17 1	A.	6 mag
1. Enter the information				0 20 V >				
Name of Issuer Z-Force Communica	check if this is an am	endment and name b	nas changed, and in	dicate change.		J.		
Address of Executive		•	(Number and Stree	et, City, State, Zip Co	ode) Teler	ohone Num	nber (Înclud	ing Area Code)
3114 Scott Blvd Sa	nta Clara, CA 95054		,	, ,, , ,		855-1015		
Address of Executive			(Number and Stree	et, City, State, Zip Co	ode) Teler	ohone Num	nber (Includ	ing Area Code)
(if different from Exec	utive Offices) same	as above					DDC	PECCE
Brief Description of B	usiness: Communic	ation Equipment					0 1 11	CCOOEL
	AND						K no	TIQ sone
Type of Business Org	ganization						U U	
_	☑ corporation ☐ business trust		partnership, already partnership, to be fo		other (please spe		omson Iancial
			Month	Ye	ear			
Actual or Estimated D	ate of Incorporation or Or	ganization:	1 1	9	9	Actual Ac	al [] Estimated
Jurisdiction of Incorpo	oration or Organization: (E	Enter two-letter U.S. I	Postal Service Abbre	eviation for State:				
		С	N for Canada; FN fo	r other foreign jurisd	iction	С	Α	
GENERAL INSTRUC Federal:	TIONS							
Who Must File: All i U.S.C. 77d(6).	issuers making an offering	of securities in relia	nce on an exemptior	under Regulation D	or Section 4	↓(6), 17 CF	R 230.501	et seq. or 15
	A notice must be filed no nge Commission (SEC) or s due, on the date it was n	n the earlier of the da	ate it is received by t	he SEC at the addre	ss given belo			
Where to File:	U.S. Securities and Exch	nange Commission, 4	150 Fifth Street, N.W.	, Washington, D.C.	20549.			
Copies Required:	Five (5) copies of this no			hich must be manua	Illy signed. A	ny copies	not manual	ly signed must

State:

Filing Fee:

Information Required:

appendix need not be filed with the SEC.

There is no federal filing fee.

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the

A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption.

Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

	,	A. BASIC II	DENTIFICATION DATA		
Each beneficial owrEach executive office	ne issuer, if the issoner having the pov per and director of	uer has been organized with	ect the vote or disposition		a class of equity securities of the issuer; rtnership issuers; and
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner		□ Director	General and/or Managing Partner
Full Name (Last name first, i	f individual):	Alan Kessler			
Business or Residence Addr	ress (Number and	Street, City, State, Zip Code	e): 3114 Scott Blvd.,	Santa Clara, CA	95054
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner		Director	☐ General and/or Managing Partner
Full Name (Last name first, i	if individual):	Keith Corbin			
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 3114 Scott Blvd.,	Santa Clara, CA	95054
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner	☐ Executive Officer	□ Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	Barry X Lynn			
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 3114 Scott Blvd.,	Santa Clara, CA	95054
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner	Executive Officer	□ Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	Peter Loukianoff	, _{ye}		
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 3114 Scott Blvd.,	Santa Clara, CA	95054
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner	Executive Officer	□ Director	General and/or Managing Partner
Full Name (Last name first,	if individual):	Charlie Carinalli			
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 1466 Teal Drive, S	Sunnyvale, CA 94	087
Check Box(es) that Apply:	Promoter	⊠ Beneficial Owner	Executive Officer	☐ Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	QTV Capital Limited			
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 12930 Saratoga A	Avenue, Suite D-8,	Saratoga CA 95070
Check Box(es) that Apply:	Promoter	☐ Beneficial Owner	☐ Executive Officer	□ Director	General and/or Managing Partner
Full Name (Last name first,	if individual):	Larry Boucher	THE THINK AND ADDRESS OF THE PARTY OF THE PA		
Business or Residence Add	ress (Number and	Street, City, State, Zip Code	e): 3114 Scott Blvd.,	Santa Clara, CA	95054
Check Box(es) that Apply:	☐ Promoter	⊠ Beneficial Owner	☐ Executive Officer	Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	Alloy Ventures		***************************************	
Business or Residence Add	ress (Number and	Street, City, State, Zip Cod	e): c/o John Shoch 4	180 Cowper Street	, Suite 200, Palo Alto, CA 94301

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Check Box(es) that Apply:	☐ Promoter	⊠ Beneficial Owner	☐ Executive Officer	☐ Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	Media Technology \	/entures		
Business or Residence Add	ress (Number and	d Street, City, State, Zip Co	de): c/o Lara Druyan,	100 Hamilton Ave	nue, Suite 250, Palo Alto, CA 94301
Check Box(es) that Apply:	☐ Promoter	⊠ Beneficial Owner	☐ Executive Officer	☐ Director	☐ General and/or Managing Partner
Full Name (Last name first,	if individual):	Rock Creek Partner	s II, Ltd.		
Business or Residence Add	ress (Number and	d Street, City, State, Zip Co	ode): Ashton Hudson,	1200 Riverplace E	Blvd. #902, Jacksonville, FL 32207

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							B. INFOR	RMATION	ABOUT O	FFERING				
1.	Has	the issuer	sold, or d	oes the iss	suer intend	to sell, to	non-accre	edited inve	stors in thi	s offering?)		<u>Yes</u>	<u>No</u>
2.	Wha	t is the mi	nimum inv	estment th	nat will be	accepted f	rom any ir	ndividual?					\$267.33	
3.						single unit	•						Yes	<u>No</u>
			,	•									⊠	
4.	any offer and/	commissioning. If a property of the commission o	on or simila erson to b state or sta	ar remune e listed is ates, list th	ration for s an associa e name of	son who he solicitation ated perso the broke er, you ma	of purchas n or agent r or dealer	sers in con of a broke . If more t	nection wi er or deale han five (5	th sales of r registere) persons	securities d with the to be lister	in the SEC d are		
Full	Nam	e (Last na	me first, if	individual)):									
Bus	iness	or Reside	nce Addre	ess (Numb	er and Str	eet, City, S	State, Zip (Code):				*		
Nan	ne of	Associate	d Broker o	r Dealer:							-			
Stat						tends to So								☐ All States
	AL]	☐ [AK]	□ [AZ]	☐ [AR]	☐ [CA]	[CO]		DE]	□ [DC]	□ [FL]	☐ [GA]	[HI]	☐ [ID]	
	IL]	□ [IN]	☐ [IA]	☐ [KS]	□ [KY]	□ [LA]	☐ [ME]		☐ [MA]	☐ [MI]	☐ [MN]	☐ [MS]	☐ [MO]	
	MT)	□ [NE]	□ [NV]	□ [NH]	[N]		□ [NY]		□ [ND]	□ [OH]	□ [OK]	□ [OR]	□ [PA]	
	RI]	☐ [SC]	[SD]		[גז] 🗆			□ [VA]	□ [WA]		□ [WI]		☐ [PR]	
Full	Nam	e (Last na	me first, if	individual)):									
Bus	iness	or Reside	ence Addre	ess (Numb	er and Str	eet, City, S	State, Zip (Code):						
Nan	ne of	Associate	d Broker o	r Dealer:										
Stat						tends to S								 ☐ All States
	AL]	□ [AK]	[AZ]	☐ [AR]	☐ [CA]	☐ [CO]				[FL]	☐ [GA]	☐ [HI]	☐ [ID]	
	IL]	□ [IN]	☐ [IA]	☐ [KS]	☐ [KY]	□ [LA]	☐ [ME]	☐ [MD]	☐ [MA]	[MI]	☐ [MN]	☐ [MS]	[MO]	
	MT]	☐ [NE]	□ [NV]	□ [NH]	□ [NJ]	□ [NM]	☐ [NY]	☐ [NC]	□ [ND]	□ [OH]	☐ [OK]	□ [OR]	☐ [PA]	
	RI]			□ [TN]	□ [ТХ]			□ [VA]	[WA]				☐ [PR]	
Full	Nam	e (Last na	me first, if	individual): 									
Bus	iness	or Reside	ence Addre	ess (Numb	er and Str	eet, City, \$	State, Zip	Code):						
Nar	ne of	Associate	d Broker o	or Dealer:										
Sta						tends to S								☐ All States
	AL]	□ [AK]	□ [AZ]	□ [AR]	☐ [CA]	☐ [CO]		☐ [DE]	□ [DC]	[FL]	☐ [GA]	[HI]	□ [ID]	
	IL]	□ [IN]	[IA]	□ [KS]	☐ [KY]	[LA]	☐ [ME]	☐ [MD]	☐ [MA]	[MI]	☐ [MN]	☐ [MS]	☐ [MO]	
	MT]	□ [NE]	□ [NV]	□ [NH]	□ [NJ]	□ [NM]	□ [NY]	☐ [NC]	☐ [ND]	□ [OH]	□ [OK]	□ [OR]	□ [PA]	
	RI]	□ [SC]	□ [SD]	[TN]	□ [TX]	[TU]	[√T]	□ [VA]	□ [WA]		[Wi]		□ [PR]	

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

	C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND US	SE O	F PROCEEDS		
1.	Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "0" if answer is "none" or "zero." If the transaction is an exchange offering, check this box and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.				
	Type of Security		Aggregate Offering Price		Amount Already Sold
	Debt	\$	2,000,000.00	\$	1,989,829.87
	Equity	\$		\$	
	☐ Common ☐ Preferred				
	Convertible Securities (including warrants)	\$	2,000.00	\$	1,991.94
	Partnership Interests	\$	0	\$	0
	Other (Specify)	\$	0	\$	0
	Total	\$	2,002,000.00	\$	1,991,821.81
	Answer also in Appendix, Column 3, if filing under ULOE.				
2.	Enter the number of accredited and non-accredited investors who have purchases securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."				
			Number Investors		Aggregate Dollar Amount Of Purchases
	Accredited Investors		21	<u>\$</u>	1,991,821.81
	Non-accredited Investors		0	<u>\$</u>	0
	Total (for filings under Rule 504 only)		0	<u>\$</u>	0
	Answer also in Appendix, Column 4, if filing under ULOE.				
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C – Question 1.				
	Type of Offering		Types of Security		Dollar Amount Sold
	Rule 505		N/A	<u>\$</u>	N/A
	Regulation A		N/A	\$	N/A
	Rule 504		N/A	<u>\$</u>	N/A
	Total		N/A	<u>\$</u>	N/A
4.	a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be give as subject to future contingencies. If the amount of an expenditure is not know, furnish as estimate and check the box to the left of the estimate.				
	Transfer Agent's Fee			\$	
	Printing and Engraving Costs			\$	
	Legal Fees			\$	
	Accounting Fees			\$	
	Engineering Fees	. 		\$	
	Sales Commissions (specify finders' fees separately)			\$	
	Other Expenses (identify)			\$	

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Total

	C. OFFERING PRICE, NUMBER OF INVESTORS, EXPEN	SES ANI	O USE OF PROCEEDS		
4	b. Enter the difference between the aggregate offering price given in response to Part C Question 1 and total expenses furnished in response to Part C – Question 4.a. This differ the "adjusted gross proceeds to the issuer."	ence is		\$	1,991,821.81
5	Indicate below the amount of the adjusted gross proceeds to the issuer used or proposed used for each of the purposes shown. If the amount for any purpose is not known, furnish estimate and check the box to the left of the estimate. The total of the payments listed muthe adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. and the payments is the payments is the payment of the payments is the payment of	n an ust equal	Payments to Officers, Directors & Affiliates		Payments to Others
	Salaries and fees		\$	_ 🗆	\$
	Purchase of real estate		\$	_ 🗆	\$
	Purchase, rental or leasing and installation of machinery and equipment		\$		\$
	Construction or leasing of plant buildings and facilities		\$	_ 🗆	\$
	Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issue	er	\$		\$
	Repayment of indebtedness		\$	_ □	\$
	Working capital	\boxtimes	\$	_ 🛛	\$ 1,991,821.81
	Other (specify):		\$	_ 🗆	\$
			\$	_ 🗆	\$
	Column Totals		\$	_ 🗆	\$
	Total payments Listed (column totals added)		⊠ <u>\$</u>	1,99	91,821.81
	D. FEDERAL SIGNATURE				
co	nis issuer has duly caused this notice to be signed by the undersigned duly authorized personstitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Committee issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502.	on. If this	s notice is filed under Rule upon written request of its	e 505, the staff, the	following signature information furnished
lss	suer (Print or Type)		[Date	
z-	Force Communications, Inc.	<u>/ </u>		October /	2,2004
Na	ame of Signer (Print or Type)				
ΔΙ	an Kessler Chief Executive Officer and F	Presiden	•		

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)